FM 10-67-1 HEADQUARTERS DEPARTMENT OF THE ARMY

CONCEPTS AND EQUIPMENT OF PETROLEUM OPERATIONS

DISTRIBUTION RESTRICTION:

APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED

FIELD MANUAL Headquarters No. 10-67-1

Department of the Army Washington, DC, 2 April 1998

CONCEPTS AND EQUIPMENT OF PETROLEUM OPERATIONS

Table of Contents

PREFACE		Page iv
	PART ONE -GENERAL CONSIDERATIONS	
CHAPTER 1.	ENVIRONMENTAL RESPONSIBILITY	1-1
CHAPTER 2	SAFETY, HEALTH, AND FIRE FIGHTING	2-1
Section I	General Safety	2-1
Section II	Petroleum Fire Fighting	2-14
Section III	Aircraft Refueling Safety	2-18
Section IV	Health Hazards	2-26
CHAPTER 3	QUANTITY AND QUALITY CONTROL	3-1
Section I	Accountability and Inventory	3-1
Section II	Petroleum Product Measurement	3-7
Section III	Sampling	3-5
Section IV	Petroleum Quality Maintenance	3-31
I	PART TWO-PETROLEUM TERMINAL AND PIPELINE OPERATIONS	
CHAPTER 4	WATERFRONT OPERATIONS	4-1
Section I	Loading and Unloading Facilities	4-1
Section II	Tank Vessels	4-4
Section III	Loading and Unloading Operations	4-7
CHAPTER 5	OFFSHORE PETROLEUM DISCHARGE SYSTEM	5-1
Section I	OPDS Tankers	5-1
Section II	Major Components (OPDS) Tanker	5-2
Section III	Beach Termination Unit Procedures	5-10
Section IV	Planning and Administrative Considerations	5-13
Section V	Communications and Installation	5-13
CHAPTER 6	TACTICAL PETROLEUM TERMINAL (TPT)	6-1
Section I	Concept and Primary Components	6-1
Section II	System Components`	6-5
Section III	Tank Farm Installation	6-12
Section IV	Terminal Operations	6-27
Section V	Maintenance	6-32

DISTRIBUTION RESTRICTION: Approved for public release; distribution is unlimited.

	persedes FM 10-18, 03 Dec 1986; FM 10-20, 29 Feb 1984; FM 10-68, 29 May 1	1987;
FM 10-69, 22 Oct	1986; FM 10-70-1, 27 Dec 1983, FM 10-71, 12 May 1978.	
CHAPTER 7	INLAND PETROLEUM DISTRIBUTION SYSTEM (IPDS)	7-1
Section I	System Components	7-1
Section II	Installation	7-10
Section III	System Operation	7-16
Section IV	Maintenance	7-27
CHAPTER 8	CONTROL OF PRODUCT IN PIPELINES	8-1
CHAPTER 9	PIPELINE OPERATIONS	9-1
Section I	Duties of Personnel	9-1
Section II	Pipeline Communications System	9-3
Section III	Schedules	9-5
Section IV	Line Operations	9-10
Section V	Dispatching Records and Controls	9-13
CHAPTER 10	PETROLEUM INSTALLATION MAINTENANCE	10-1
Section I	Tank Farms and Pipeline Surroundings	10-1
Section II	Waterfront Facilities	10-4
CHAPTER 11	TANK CAR OPERATIONS	11-1
Section I	Tank Cars and Facilities	11-1
Section II	Procedures for Loading Tank Cars	11-5
Section III	Procedures for Unloading Tank Cars	11-9
CHAPTER 12	TANKS, TANK CARS, AND TANK VEHICLES MAINTENANCE AND CLEANING	12-1
Section I	Storage Tanks and Tank Maintenance	12-1
Section II	Tank Cleaning Precautions and Equipment	12-12
Section III	Storage Tank Cleaning	12-18
Section IV	Tank Car and Tank Vehicle Cleaning	12-27
	PART THREE-AIRCRAFT REFUELING	
CHAPTER 13	AVIATION FUELS	13-1
Section I	Description of Fuels	13-1
Section II	Quality Surveillance	13-2
CHAPTER 14	AIRCRAFT REFUELING EQUIPMENT	14-1
CHAPTER 15	REFUELING FROM REFUELING SYSTEMS	15-1
Section I	Forward Area Refueling Equipment	15-1
Section II	Temporary amd Semipermanent Refueling Systems	15-11
Section III	HEMTT Tanker Aviation Refueling System	15-24
Section IV	Fatcow (CH-47) Fare	15-33
Section V	C-17 FARP Using the HTARS	15-34
CHAPTER 16	REFUELING FROM TANK VEHICLES	16-1
Section I	Refueling Vehicles	16-1
Section II	Refueling Operations	16-3
CHAPTER 17	DEFUELING	17-1

CHAPTER 18 Section I Section II Section III		OTHER WAYS OF TRANSPORTING PETROLEUM External Loads Aerial Bulk Fuel Delivery System Wet-Wing Defueling	18-1 18-1 18-8 18-12
CHAPTER 19 Section I Section II Section III		AIRCRAFT FIRE FIGHTING AND RESCUE TRAINING Basic Fire-Fighting Training Basic Crash Rescue Training Tactical Fire-Fighting and Rescue Training	19-1 19-1 19-8 19-12
		PART FOUR-PETROLEUM SUPPLY POINT OPERATIONS	
CHAPTER 20 Section I Section II		PUMPS Hand-Operated Pumps Power-Driven Pumps	20-1 20-1 20-3
CHAPTER 21		FILTER/SEPARATORS	21-1
CHAPTER 22 Section I Section II		STORAGE CONTAINERS AND HANDLING EQUIPMENT Packaged Petroleum Products and Fuels Bulk Petroleum Containers	22-1 22-1 22-14
CHAPTER 23		FUEL SYSTEM SUPPLY POINT	23-1
CHAPTER 24		UNIT AND VEHICLES USED TO TRANSPORT BULK PETROLEUM	24-1
Section I Section II Section IV		Tank and Pump Unit Tank Trucks Tank Semitrailers Other Considerations of Tank Vehicles	24-1 24-6 24-10 24-24
CHAPTER 25		REFUEL ON THE MOVE	25-1
CHAPTER 26 Section I Section II Section IV		CLASS III SUPPLY POINT Movement Site Selection Layout Operation	26-1 26-1 26-4 26-7 26-12
CHAPTER 27		HOSELINE OUTFIT (ASSAULT HOSE LINE)	27-1
CHAPTER 28 Section I Section II Section IV		RECEIPT, STORAGE, AND ISSUE OF BULK PETROLEUM Bulk Petroleum Operations Receipt Storage Issue	28-1 28-1 28-2 28-7 28-8
APPENDIX	A	ALLOWABLE OUTAGE FOR EXPANSION OF PETROLEUM PRODUCTS IN STORAGE TANKS	A-1
APPENDIX	В	TANK STRAPPING	B-1
APPENDIX Section I	C	FUNDAMENTALS OF PIPELINE HYDRAULICS Physical Properties of Petroleum Liquids	C-1 C-1

	II III	Flow in Pipelines	C-7 C-18
APPENDIX		Examples of Flow PMCS CHECKLISTS	D-1
APPENDIX	E	WATER DETECTION (AQUA-GLO) TEST	E-1
APPENDIX	F	PROCEDURES FOR TESTING RESISTANCE TO GROUND	F-1
APPENDIX	G	FILTER MEMBRANE COLOR RATINGS FOR PARTICULATE CONTAMINATION IN AVIATION TURBINE FUELS	G-1
APPENDIX	Н	STANDARD PETROLEUM CONTAINERS	H-1
APPENDIX	I	VOLUME CONVERSION	I-1
APPENDIX	J	CHECKLIST FOR DELIVERY AND UNLOADING	J-1
APPENDIX	K	CONVERSION CHARTS FOR TANK CARS, TANK TRUCKS AND US/NATO FUEL CODES AND PLACARD ID NUMBERS	K-1
APPENDIX	L	PETROLEUM PRODUCT AND CRUDE OIL FACTORS	L-1
APPENDIX	M	FLOW CONVERSION CHART	M-1
APPENDIX	N	MATERIAL SAFETY DATA SHEETS	N-1
APPENDIX	0	FORCE PROVIDER	O-1
GLOSSARY	<i>Y</i>		Glossary-1
Section I		Acronyms and Abbreviations	Glossary-1
Section II		Terms	Glossary-5
REFERENC	CES		Reference-1

INDEX Index-1

PREFACE

This manual is a guide for commanders, staff officers, supervisors, and other personnel concerned with petroleum concepts, equipment, and operations.

This manual is a consolidation of FMs 10-18, 10-20, 10-68, 10-69, 10-70-1, and 10-71. This manual is divided into four parts. Part One describes general considerations of petroleum operations to include environmental protection, safety, and accountability. Part Two describes bulk petroleum distribution systems. Part Three describes Army aircraft refueling operations. Part Four describes petroleum handling equipment as well as Class III supply point operations. This manual is oriented toward tactical field operations and deals with the responsibilities of both management and operator personnel. It can be used in conventional and NBC warfare. However, this manual cannot be cited as an authority for requisitions. Requisitions must be based on authority such as tables of allowances or TOEs.

The proponent for this publication is HQ TRADOC. Send comments and recommendations on DA FORM 2028 (Recommended Changes to Publications and Blank Forms) directly to:

COMMANDER USACASCOM TRAINING DIRECTORATE ATTN ATCL AQ 801 LEE AVENUE FORT LEE VA 23801-1713

Unless this publication states otherwise, masculine nouns and pronouns do not refer exclusively to men.

PART ONE

GENERAL CONSIDERATIONS

The three chapters in this part give general considerations for all petroleum operations in the areas of environmental protection, safety, and accountability. This includes general guidelines for conducting any type of aviation-related activities, to include refueling operations. The rest of the chapters in the book give specific considerations in these areas related to various types of petroleum operations. Anyone involved in planning, evaluating, or conducting petroleum operations should be thoroughly familiar with the contents of these three chapters. They should routinely refamiliarize themselves with them, as well as the other chapters in the book pertaining to the type of operation with which they are involved.

CHAPTER 1

PETROLEUM UNIT ENVIRONMENTAL RESPONSIBILITIES

"The Army environmental vision is to be a national leader in environmental and natural resource responsibilities for present and future generations as an integral part of our mission."

SCOPE OF ENVIRONMENTAL RESPONSIBILITY

We must take care of the environment (that is, practice environmental stewardship). The definition of ste wardship is taking care of property while also caring about the rights of others. We must plan our operations wit hout harming the environment. Good environmental stewardship lets leaders take care of soldiers and their families. It also saves resources vital to combat readiness.

The Army has the huge task of reducing the environmental impact on its installations and units throughout the United States and the world. Within CONUS, the Army owns 20 million acres of land (an area about half the size of Virginia). This shows the vastness of this task. Each area of our daily operation has some effect on the env ironment.

The Army is renewing its emphasis on taking care of the environment. Petroleum and water units by their nature have a huge impact on the environment. It is critical for the leaders and soldiers in these units to follow safe, legal environmental practices. By doing so, they protect their health and the health of those around them. They also prevent long term environmental damage that can lead to fines and other legal actions.

ENVIRONMENTAL PROTECTION STEWARDSHIP GOALS AND REQUIREMENTS

The Army no longer just complies with laws, they want to be a leader in environmental protection. To do this, the Army has set goals and requirements for its leaders to follow.

Goals

- Make sure operations comply with standards. Do not receive a notice of violation or a fine for not following local, state, and federal environmental regulations.
 - Clean up installations. Begin restoring all contaminated sites by 2000.
 - Prevent future pollution. Reduce all hazardous waste and toxic releases.
 - Integrate NEPA procedures into all operations.
 - Protect natural and cultural resources.

Requirements

All Army actions require an appraisal be done on potential environmental impacts of said action. All key Army decision makers and planners are required to attend NEPA training.

ROLE OF ENVIRONMENTAL STEWARDSHIP IN LEADERSHIP

A leader who cares for the environment also cares for his people. He does this by reducing or eliminating undue health risks. He saves resources (soldiers or money) vital to his mission. He keeps training areas in excellent condition for training far into the future. He preserves cultural artifacts for study by future generations. Also, he teaches the basic moral duty of soldiers to protect and preserve the United States of America and its allies.