

**HEADQUARTERS  
DEPARTMENTS OF THE ARMY  
AND THE AIR FORCE**

**FIELD MANUAL 23-90  
TECHNICAL ORDER 11W2-5-13-21**

# **MORTARS**

**DISTRIBUTION RESTRICTION:** Approved for public release; distribution is unlimited.

FIELD MANUAL  
NO. 23-90  
TECHNICAL ORDER  
NO. 11W2-5-13-21

\*FM 23-90/TO 11W2-5-13-21  
HEADQUARTERS  
DEPARTMENTS OF THE ARMY  
AND THE AIR FORCE  
WASHINGTON, DC, 1 March 2000

# MORTARS

## CONTENTS

	Page
PREFACE .....	ix
<b>CHAPTER 1. INTRODUCTION</b>	
Section      I. General Doctrine .....	1-1
1-1. Effective Mortar Fire.....	1-1
1-2. Mortar Positions .....	1-2
Section      II. Indirect Fire Team.....	1-2
1-3. Applications .....	1-2
1-4. Team Mission.....	1-3
Section      III. Safety Procedures .....	1-3
1-5. Duties of the Safety Officer and Supervisory Personnel.....	1-3
1-6. Ammunition Care and Handling .....	1-9
1-7. Field Storage of Ammunition.....	1-10
<b>CHAPTER 2. SIGHTING AND FIRE CONTROL EQUIPMENT</b>	
Section      I. Compass, M2 .....	2-1
2-1. Characteristics .....	2-1
2-2. Description .....	2-2
2-3. Use.....	2-2
Section      II. Aiming Circles, M2 and M2A2 .....	2-5
2-4. Characteristics .....	2-5
2-5. Description .....	2-5
2-6. Use.....	2-5
2-7. Accessory Equipment.....	2-8
2-8. Setup and Leveling of Aiming Circle .....	2-9
2-9. Declination Constant.....	2-11
2-10. Orienting of the Instrument on Grid North to Measure Grid Azimuth to Objects .....	2-14
2-11. Measurement of Horizontal Angle Between Two Points.....	2-14

DISTRIBUTION RESTRICTION: Approved for public release, distribution is unlimited.

---

\*This publication supersedes FM 23-90/TO 11W2-5-13-21, 19 September 1990; and TC 23-18, 24 August 1967.

	Page	
2-12.	Orienting of the 0-3200 Line on a Given Grid Azimuth.....	2-15
2-13.	Orienting of the 0-3200 Line on a Given Magnetic Azimuth.....	2-16
2-14.	Verifying the Lay of the Platoon .....	2-16
2-15.	Orienting by Orienting Angle.....	2-17
2-16.	Disassembly of Aiming Circle .....	2-18
2-17.	Care and Maintenance.....	2-18
Section III.	Sightunits .....	2-19
2-18.	Sightunit, M53-Series .....	2-19
2-19.	Operation of M53 Sightunit .....	2-21
2-20.	Care and Maintenance of M53 Sightunit .....	2-22
2-21.	Sightunit, M64-Series .....	2-23
2-22.	Sightunit, M67 .....	2-26
Section IV.	Boresights.....	2-27
2-23.	Boresight, M45-Series.....	2-27
2-24.	Boresight, M115.....	2-28
2-25.	Principles of Operation .....	2-29
2-26.	Installation.....	2-29
2-27.	Sight Calibration .....	2-30
2-28.	Boresight Method of Calibration .....	2-30
2-29.	Calibration for Deflection Using the M2 Aiming Circle .....	2-32
Section V.	Other Equipment.....	2-34
2-30.	Instrument Light, M53E1 .....	2-34
2-31.	Aiming Posts, M14 and M1A2 .....	2-36
2-32.	Aiming Post Lights, M58 and M59.....	2-37
Section VI.	Laying the Section.....	2-38
2-33.	Reciprocal Laying .....	2-39
2-34.	Reciprocal Laying on a Grid Azimuth .....	2-40
2-35.	Reciprocal Laying on a Magnetic Azimuth.....	2-43
2-36.	Reciprocal Laying Using the Orienting Angle .....	2-43
2-37.	Reciprocal Laying Using the Mortar Sights .....	2-43
2-38.	Reciprocal Laying Using the M2 Compass.....	2-45
2-39.	Placing Out Aiming Posts .....	2-45
2-40.	Alternate Method of Placing Out Aiming Posts .....	2-46
2-41.	Correction for Displacement of Sight .....	2-48
Section VII.	Loading and Firing .....	2-49
2-42.	Firing the Mortar .....	2-49
2-43.	Target Engagement .....	2-50
2-44.	Execution of Fire Commands.....	2-50
2-45.	Arm-and-Hand Signals.....	2-52
2-46.	Subsequent Fire Commands.....	2-53
2-47.	Repeating and Correcting of Fire Commands .....	2-54
2-48.	Reporting of Errors in Firing.....	2-54
2-49.	Night Firing.....	2-54

	<b>Page</b>
<b>CHAPTER 3. 60-mm MORTAR, M224</b>	
Section      I.	Squad and Section Organization and Duties ..... 3-1
3-1.     Organization ..... 3-1	
3-2.     Duties ..... 3-1	
Section      II.	Components ..... 3-1
3-3.     Tabulated Data ..... 3-2	
3-4.     Cannon Assembly, M225 ..... 3-4	
3-5.     Baseplate, M7 ..... 3-4	
3-6.     Baseplate, M8 ..... 3-5	
3-7.     Bipod Assembly, M170 ..... 3-6	
Section      III.	Operation ..... 3-7
3-8.     Premount Checks ..... 3-7	
3-9.     Mounting of the Mortar ..... 3-7	
3-10.    Safety Checks Before Firing ..... 3-8	
3-11.    Small Deflection and Elevation Changes ..... 3-9	
3-12.    Large Deflection and Elevation Changes ..... 3-9	
3-13.    Referring of the Sight and Realignment of Aiming Posts ..... 3-10	
3-14.    Malfunctions ..... 3-12	
3-15.    Removal of a Misfire ..... 3-12	
3-16.    Dismounting and Carrying of the Mortar ..... 3-16	
Section      IV.	Ammunition ..... 3-17
3-17.    Classification ..... 3-17	
3-18.    Color Codes ..... 3-18	
3-19.    Preparation of Ammunition ..... 3-19	
3-20.    Types of Fuze ..... 3-19	
3-21.    Standard B Ammunition ..... 3-21	
3-22.    Care and Handling ..... 3-22	
<b>CHAPTER 4. 81-mm MORTAR, M252</b>	
Section      I.	Squad and Section Organization and Duties ..... 4-1
4-1.     Organization ..... 4-1	
4-2.     Duties ..... 4-1	
Section      II.	Components ..... 4-3
4-3.     Tabulated Data ..... 4-4	
4-4.     Cannon Assembly, M253 ..... 4-5	
4-5.     Mount, M177 ..... 4-5	
4-6.     Baseplate, M3A1 ..... 4-6	
Section      III.	Operation ..... 4-7
4-7.     Premount Checks ..... 4-7	
4-8.     Mounting of the Mortar ..... 4-8	
4-9.     Safety Checks Before Firing ..... 4-9	
4-10.    Small Deflection and Elevation Changes ..... 4-10	
4-11.    Large Deflection and Elevation Changes ..... 4-11	

	Page	
4-12.	Referring of the Sight and Realignment of Aiming Posts Using M64 Sight.....	4-11
4-13.	Malfunctions .....	4-12
4-14.	Removal of a Misfire .....	4-12
4-15.	Dismounting of the Mortar.....	4-13
Section IV.	Ammunition .....	4-14
4-16.	Classification.....	4-14
4-17.	Function.....	4-16
4-18.	High-Explosive Ammunition.....	4-16
4-19.	Red/White Phosphorus Ammunition .....	4-17
4-20.	Illuminating Ammunition.....	4-18
4-21.	Types of Fuze.....	4-18
4-22.	Characteristics of Proximity Fuze.....	4-20
4-23.	Fuze Wrench and Fuze Setter .....	4-21
4-24.	Preparation of Ammunition.....	4-21
4-25.	Care and Handling.....	4-22

## **CHAPTER 5. 81-mm MORTAR, M29A1**

Section I.	Squad and Section Organization and Duties .....	5-1
5-1.	Organization .....	5-1
5-2.	Duties .....	5-1
Section II.	Components .....	5-2
5-3.	Tabulated Data .....	5-3
5-4.	Cannon Assembly, M29A1 .....	5-4
5-5.	Bipod Assembly, M23A1.....	5-4
5-6.	Baseplate, M3.....	5-5
Section III.	Operation.....	5-6
5-7.	Premount Checks .....	5-6
5-8.	Mounting of the Mortar.....	5-7
5-9.	Safety Checks Before Firing .....	5-19
5-10.	Small Deflection and Elevation Changes.....	5-10
5-11.	Large Deflection and Elevation Changes .....	5-10
5-12.	Referring of the Sight and Realignment of Aiming Posts Using M53 Sight.....	5-12
5-13.	Malfunctions .....	5-12
5-14.	Removal of a Misfire .....	5-12
5-15.	Dismounting of the Mortar.....	5-13
Section IV.	Ammunition .....	5-14
5-16.	Function.....	5-14
5-17.	High-Explosive Ammunition.....	5-15
5-18.	White Phosphorus Ammunition.....	5-15
5-19.	Illuminating Ammunition.....	5-16
5-20.	Types of Fuze .....	5-16
5-21.	Characteristics of Proximity Fuze .....	5-16

		Page
	5-22. Fuze Wrench and Fuze Setter .....	5-16
	5-23. Preparation of Ammunition.....	5-16
	5-24. Care and Handling.....	5-16
 <b>CHAPTER 6. 4.2-INCH MORTAR, M30</b>		
Section	I. Squad and Section Organization and Duties .....	6-1
	6-1. Organization .....	6-1
	6-2. Duties .....	6-1
	6-3. Section Drill and Section Leader Duties .....	6-2
Section	II. Components .....	6-3
	6-4. Tabulated Data .....	6-4
	6-5. Mortar Cannon, M30.....	6-4
	6-6. Mortar Mount, M24A1.....	6-5
Section	III. Operation of Ground-Mounted Mortar .....	6-9
	6-7. Mounting of the Mortar.....	6-9
	6-8. Safety Checks Before Firing .....	6-14
	6-9. Small Deflection Change .....	6-15
	6-10. Large Deflection and Elevation Changes .....	6-15
	6-11. Loading and Firing of M329A2 Round.....	6-16
	6-12. Malfunctions .....	6-16
	6-13. Removal of a Misfire .....	6-17
	6-14. Dismounting of the Mortar.....	6-22
Section	IV. Mortar Carriers, M106, M106A1, and M106A2.....	6-22
	6-15. Description .....	6-22
	6-16. Tabulated Data .....	6-24
Section	V. Operation of Carrier-Mounted Mortar .....	6-25
	6-17. Mortar and Vehicular Mount .....	6-25
	6-18. Maintenance .....	6-27
	6-19. Placement of Mortar Into Firing Position on Carrier .....	6-27
	6-20. Laying for Deflection and Elevation .....	6-29
	6-21. Removal of a Misfire (Carrier-Mounted).....	6-31
	6-22. Mounting of Mortar on Carrier From Ground-Mounted Position.....	6-33
	6-23. Dismounting of Mortar From Carrier.....	6-34
	6-24. Preparation for a March Order From Ground-Mounted Position.....	6-34
	6-25. Safety Checks .....	6-36
	6-26. Measurement of Minimum and Maximum Elevations .....	6-37
	6-27. Squad Formations.....	6-37
	6-28. Dismounted Mortar Squad .....	6-38
	6-29. Reciprocally Laying the Mortar Carrier Section .....	6-39
Section	VI. Ammunition .....	6-40
	6-30. Classification.....	6-40
	6-31. Types of Fuze.....	6-43

	Page
6-32. Preparation of Ammunition.....	6-44
6-33. Care and Handling.....	6-49
<b>*CHAPTER 7. 120-mm MORTAR, M120</b>	
Section I. Squad and Section Organization and Duties .....	7-1
7-1. Organization.....	7-1
7-2. Duties .....	7-1
Section II. Components .....	7-2
7-3. Tabulated Data for the 120-mm Mortar, M120.....	7-4
7-4. Barrel Assembly, M298 .....	7-4
7-5. Bipod Assembly, M191 (Carrier-/Ground-Mounted) .....	7-5
7-6. Bipod Assembly, M190 (Ground-Mounted) .....	7-6
7-7. Baseplate, M9 .....	7-7
Section III. Operation of a Ground-Mounted 120-mm Mortar.....	7-8
7-8. Placing a Ground-Mounted 120-mm Mortar Into Action .....	7-8
7-9. Performing Safety Checks on a Ground-Mounted 120-mm Mortar .....	7-10
7-10. Performing Small Deflection and Elevation Changes on a Ground-Mounted 120-mm Mortar .....	7-10
7-11. Performing Large Deflection and Elevation Changes on a Ground-Mounted 120-mm Mortar .....	7-11
7-12. Malfunctions on a Ground-Mounted 120-mm Mortar .....	7-12
7-13. Performing Misfire Procedures on a Ground-Mounted 120-mm Mortar During Combat .....	7-12
7-14. Loading and Firing the Ground-Mounted 120-mm Mortar.....	7-15
7-15. Taking the 120-mm Mortar Out of Action.....	7-16
Section IV. Mortar Carrier, M1064A3 .....	7-17
7-16. Description .....	7-17
7-17. Tabulated Data for the M1064A3 Carrier .....	7-19
Section V. Operation of a Carrier-Mounted 120-mm Mortar .....	7-20
7-18. Mortar and Vehicular Mount .....	7-20
7-19. Maintenance .....	7-21
7-20. Placing Carrier-Mounted 120-mm Mortar Into Action .....	7-21
7-21. Lay for Deflection and Elevation on a Carrier-Mounted 120-mm Mortar .....	7-22
7-22. Performing Misfire Procedures on a Carrier-Mounted 120-mm Mortar During Combat .....	7-23
7-23. Mounting of the Mortar From a Carrier to a Ground-Mounted Position.....	7-26
7-24. Taking the Mortar Out of Action (Ground-Mounted to M1064A3 Carrier-Mounted).....	7-27
7-25. Performing Safety Checks on a Carrier-Mounted 120-mm Mortar .....	7-28

		Page
Section VI.	7-26. Reciprocally Laying the Mortar Carrier Section .....	7-29
	Ammunition .....	7-30
	7-27. Classification.....	7-30
	7-28. Authorized Cartridges .....	7-30
	7-29. Preparation for Firing .....	7-34
	7-30. Loading and Firing .....	7-35
	7-31. Unfired Cartridges.....	7-35
	7-32. Care and Handling of Cartridges.....	7-36
	7-33. Fuzes .....	7-36
	7-34. Setting Fuzes .....	7-37
7-35. Resetting Fuzes .....	7-39	
 <b>CHAPTER 8. FIRE WITHOUT A FIRE DIRECTION CENTER</b>		
Section I.	Fire Procedures.....	8-1
	8-1. Advantages and Disadvantages .....	8-1
	8-2. Firing Data .....	8-1
	8-3. Observer Corrections .....	8-1
	8-4. Initial Fire Commands.....	8-3
	8-5. Fire Commands .....	8-3
	8-6. Fire Control .....	8-5
	8-7. Movement to Alternate and Supplementary Positions .....	8-5
	8-8. Squad Conduct of Fire .....	8-5
	8-9. Reference Line .....	8-5
	8-10. Fire Adjustment.....	8-5
	8-11. Squad Use of Illumination and Smoke.....	8-6
	8-12. Attack of Wide Targets .....	8-6
8-13. Attack of Deep Targets .....	8-8	
Section II.	Direct-Lay Method .....	8-9
	8-14. Step 1: Initial Firing Data.....	8-9
	8-15. Step 2: Referring the Sight.....	8-10
	8-16. Step 3: Bracketing the Target.....	8-10
	8-17. Step 4: Fire for Effect.....	8-10
Section III.	Direct-Alignment Method .....	8-11
	8-18. Mortar Dismounted .....	8-11
	8-19. Mortar Mounted .....	8-11
	8-20. Natural Object Method .....	8-11
Section IV.	Adjustment of Range.....	8-11
	8-21. Range Spottings .....	8-11
	8-22. Miscellaneous Spottings.....	8-12
	8-23. Bracketing Method.....	8-12
	8-24. Creeping Method of Adjustment.....	8-13
	8-25. Normal Fire Commands .....	8-14
	8-26. Modified Fire Commands .....	8-14
	8-27. Fire Control .....	8-14

	Page
8-28. Establishment of a Reference Line and Shifting From That Line.....	8-15
8-29. Ladder Method of Adjustment .....	8-17
<b>CHAPTER 9. GUNNER'S EXAMINATION</b>	
Section I. Preparatory Instruction .....	9-1
9-1. Methods of Instruction .....	9-1
9-2. Prior Training .....	9-1
9-3. Preparatory Exercises .....	9-1
9-4. Examining Board .....	9-1
9-5. Location and Date .....	9-2
9-6. Eligible Personnel .....	9-2
9-7. Qualification Scores .....	9-3
9-8. General Rules .....	9-3
Section II. Gunner's Examination With Ground-Mounted Mortar .....	9-4
9-9. Subjects and Credits.....	9-4
9-10. Equipment .....	9-4
9-11. Organization.....	9-4
9-12. Procedure.....	9-4
9-13. Mounting of the Mortar.....	9-5
9-14. Small Deflection Change .....	9-12
9-15. Referring of the Sight and Realignment of Aiming Posts.....	9-13
9-16. Large Deflection and Elevation Changes .....	9-15
9-17. Reciprocal Laying .....	9-16
Section III. Gunner's Examination With the Track-Mounted Mortar .....	9-18
9-18. Subjects and Credits.....	9-18
9-19. Equipment .....	9-18
9-20. Organization.....	9-19
9-21. Procedure.....	9-19
9-22. Placement of Mortar Into a Firing Position From Traveling Position .....	9-19
9-23. Small Deflection Change .....	9-21
9-24. Referring of the Sight and Realignment of Aiming Posts.....	9-22
9-25. Large Deflection and Elevation Changes .....	9-24
9-26. Reciprocal Laying .....	9-26
9-27. Support Squad .....	9-27
<b>APPENDIX A. TRAINING DEVICES.....</b>	<b>A-1</b>
<b>APPENDIX B. MORTAR TRAINING STRATEGY .....</b>	<b>B-1</b>
<b>GLOSSARY .....</b>	<b>Glossary-1</b>
<b>REFERENCES .....</b>	<b>References-1</b>
<b>INDEX.....</b>	<b>Index-1</b>

## \* PREFACE

This publication prescribes guidance for leaders and crewmen of mortar squads and platoons. It is concerned with the problems of mortar crew training. It presents practical solutions to assist in the timely delivery of accurate mortar fires but does not discuss all possible situations. Local requirements may dictate minor variations from the methods and techniques described herein. However, principles should not be violated by modification of techniques and methods.

The scope of this publication includes mortar crew training at squad and section levels. The 60-mm mortar, M224; 81-mm mortar, M29A1; 81-mm mortar, M252; 4.2-inch (107-mm) mortar, M30; and 120-mm mortar, M120, are discussed herein to include nomenclature, sighting, equipment, characteristics, capabilities, ammunition, and maintenance.

**Note:** For clarity and simplicity, the artwork in this manual shows soldiers in plain BDUs. Showing camouflage would obscure required artistic and technical details that the user of this manual needs to see.

This publication prescribes DA Form 5964-R and implements the following international agreements:

QSTAG 900    Characteristics of a Multirole Mortar Fuze (Edition One)

STANAG 2321 NATO Code of Colors for the Identification of Ammunition (Except Ammunition of a Caliber Below 22 millimeters)

The proponent of this manual is HQ TRADOC. Submit changes for improving this publication on DA Form 2028 (Recommended Changes to Publications and Blank Forms) by US Mail to Commandant, US Army Infantry School, ATTN: ATSH-INB-O, Fort Benning, GA 31905-5594 or by e-mail to [lusanoh@benning.army.mil](mailto:lusanoh@benning.army.mil).

Unless otherwise stated, whenever the masculine gender is used, both men and women are included.

## CHAPTER 1

# INTRODUCTION

*The mission of the mortar platoon is to provide close and immediate indirect fire support for the maneuver battalions and companies.*

### Section I. GENERAL DOCTRINE

Doctrine demands the timely and accurate delivery of indirect fire to meet the needs of supported units. All members of the indirect fire team must be trained to quickly execute an effective fire mission.

#### 1-1. EFFECTIVE MORTAR FIRE

For mortar fire to be effective, it must be dense enough and must hit the target at the *right* time with the *right* projectile and fuze. Good observation is necessary for effective mortar fire. Limited observation results in a greater expenditure of ammunition and less effective fire. Some type of observation is desirable for every target to ensure that fire is placed on the target. Observation of close battle areas is usually visual. When targets are hidden by terrain features or when great distance or limited visibility is involved, observation can be by radar or sound. When observation is possible, corrections can be made to place mortar fire on the target by adjustment procedures; however, lack of observation must not preclude firing on targets that can be located by other means.

a. Mortar fire must be delivered by the most accurate means that time and the tactical situation permit. When possible, survey data are used to accurately locate the mortar position and target. Under some conditions, only a rapid estimate of the location of weapons and targets may be possible. To achieve the most effective massed fires, a survey using accurate maps should be made of each mortar position, registration points, and targets.

b. The immediate objective is to deliver a large volume of accurate and timely fire to inflict as many casualties as possible on the enemy. The number of casualties inflicted in a target area can usually be increased by surprise fire. If surprise massed fires cannot be achieved, the time required to bring effective fires on the target should be kept to a minimum. The greatest demoralizing effect on the enemy can be achieved by delivery of a maximum number of effective rounds from all the mortars in the shortest possible time.

c. Mortar units must be prepared to accomplish multiple fire missions. They can provide an immediate, heavy volume of accurate fire for sustained periods. Mortars are suppressive indirect fire (high-angle-of-fire) weapons. They can be employed to neutralize or destroy area or point targets, screen large areas with smoke, and to provide illumination or coordinated HE/illumination.

d. In the armor and mechanized infantry battalions, mortars are normally fired from mortar carriers; however, they maintain their capability to be ground-mounted. Firing from the carrier permits rapid displacement and quick reaction.

## 1-2. MORTAR POSITIONS

Mortars should be employed in defilade to protect them from enemy direct fire and observation, and to take the greatest advantage of their indirect fire role. Although the use of defilade precludes sighting the weapons directly at the target (direct lay), it is necessary for survivability. Because mortars are indirect fire weapons, special procedures ensure that the weapon and ammunition settings used will cause the projectile to burst on or above the target. A coordinated effort by the indirect fire team ensures the timely and accurate engagement of targets.

## Section II. INDIRECT FIRE TEAM

Indirect fire procedure is a team effort (Figure 1-1). Since the mortar is normally fired from defilade (where the crew cannot see the target), the indirect fire team gathers and applies the required data. The team consists of an FO, an FDC, and the gun squad.

## 1-3. APPLICATIONS

To successfully accomplish missions from a defilade position, certain steps must be followed in applying essential information and engaging targets.

- Locate targets and mortar positions.
- Determine chart data (direction, range, and vertical interval from mortars to targets).
- Convert chart data to firing data.
- Apply firing data to the mortar and ammunition.

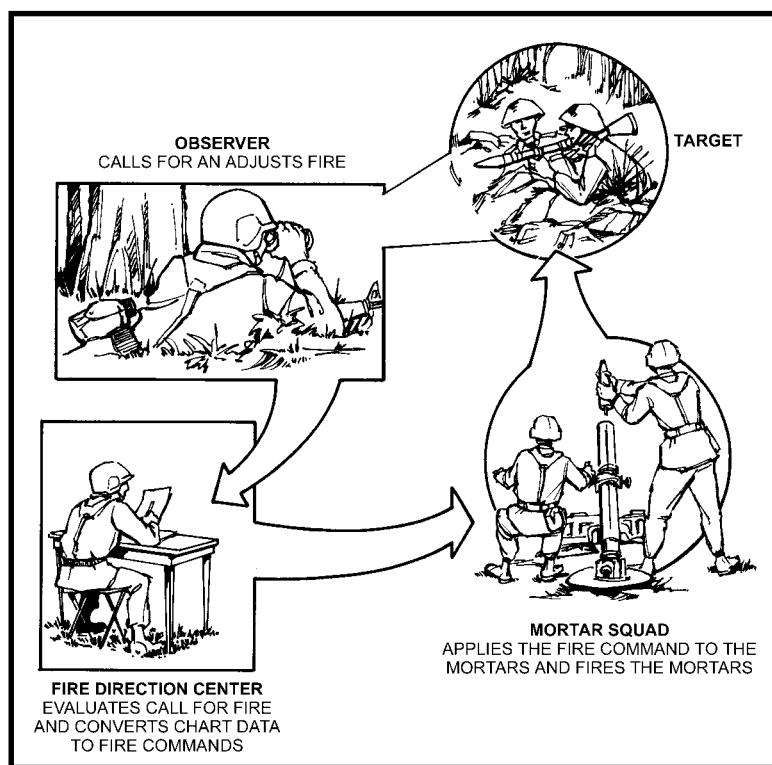


Figure 1-1. Indirect fire team.