Table of Contents

PREFACE		iii
CHAPTER 1.	BASIC CONSIDERATIONS	
Section I.	Definitions and Classifications	1-1
II.	Pile Selection	1-4
CHAPTER 2.	MATERIALS	
Section I.	Selection of Materials	2-1
II.	Timber Piles	2-1
III.	Steel Piles	2-5
IV.	Precast Concrete Piles	2-7
v .	Cast-in-Place Piles	2-12
VI.	Sheet Piles	2-13
CHAPTER 3.	PILE-DRIVING EQUIPMENT	
Section I.	Standard Pile-Driving Equipment	3-1
II.	Expedient and Floating Pile-Driving Equipment	3-15
III.	Other Pile-Driving Equipment	3-22
CHAPTER 4.	PILE INSTALLATION OPERATIONS	
Section I.	Preparation of Piles for Driving	4-1
II.	Construction Procedures	4-8
III.	Preparation and Use of Piles	4-32
IV.	Supervision	4-34
CHAPTER 5.	ALLOWABLE LOADS ON A SINGLE PILE	
Section I.	Basics	5-1
II.	Structural Designs	5-2
III.	Dynamic Formulas	5-4
IV.	Static Formulas	5-6
V .	Pile Load Tests	5-9

CHAPTER 6.	PILE FOUNDATIONS	
Section I.	Group Behavior	6-1
II.	Ground Conditions	6-2
III.	Design Examples	6-11
CHAPTER 7.	DISTRIBUTION OF LOADS ON PILE GROUPS	
Section I.	Design Loads	7-1
II.	Vertical Pile Groups	7-1
III.	Vertical and Batter Pile Groups	7-6
CHAPTER 8.	MAINTENANCE AND REHABILITATION	
Section I.	Timber Piles	8-1
11.	Steel Piles	8-6
III.	Concrete Piles	8-8
IV.	Rehabilitation	8-8
APPENDIX	WOODS USED AS PILES	A-1
EFERENCES		es-1
GLOSSARY		
Section I.	Definitions Glossa	ry-1
II.	Acronyms, Abbreviations, and Symbols Glossa	:y-6
INDEX .	Ind	ex-1

List of Illustrations

Figure 1-1	Pile foundation for structure support	1-2
1-2	Sheet pile protecting a bridge pier	1-2
1-3	Piles in a waterfront structure	1-3
1-4	Friction piles	1-3
1-5	End-bearing piles	1-4
1-6	Batter piles	1-4
1-7	Compaction piles	1-5
2-1	Typical timber bearing pile	2-3
2-2	Steel rails welded to form piles	2-6
2-3	Designs of precast concrete piles	2-8
2-4	Layout of small casting yard	2- 9
2-5	Wooden forms for casting concrete piles	2-9
2-6	Handling precast concrete piles	2-10
2-7	Precast concrete pile design charts	2-11
2-8	Blocking of stacked concrete piles	2-12
2- 9	Cross-sectional views of steel sheet piling	2-15
2-10	Types of timber sheet piles	2-16
2-11	Rail and plank sheet piling	2-17
2-12	Designs of concrete sheet piles	2-18/1
3-1	Crane with standard pile-driving attachments	3-2
3-2	Pile driver lead adapter	3-3
3-3	Steel-frame, skid-mounted pile driver	3-4
3-4	Aligning leads of the skid-mounted pile driver	3-5
3-5	Drop hammer and pile cap placed in leads	3-7
3-6	Details of expedient log hammer	3-8
3-7	Pneumatic or steam pile-driving hammers	3-9
3-8	Types of pile hammers	3-11
3-9	Special cap (helmet) for steel pile	3-12
3-10	Pile-driving leads with bottom brace	3-13
3-11	Bottom braces for adjusting batter	3-14
3-12	Expedient wood-frame, skid-mounted pile driver	3-15
3-13	Expedient wood-frame, skid-mounted pile driver	0.10
	using standard leads	3-10
3-14	Expedient timber pile-driving rig using	0 17
	dimensioned lumber	3-17
3-15	Expedient tripod pile driver	3-10 2.10
3-16	Design features of the tripod pile driver	9.19
3-17	Expedient pile driver made of constructed	2 20
	weided steel angles	•3•2∪ ງດາ
3-18	Crane-shovel with pile-driving attachment	3-21

Figure 3-19	Skid-mounted pile driver on a 5-foot $ imes$ 12-foot	
	barge assembly	3-22
3-20	Jet pipe assembly	3-23
3-21	Improvised devices for aligning hammers	
	without leads	3-25
4-1	Steel shoes for timber piles	4-9
4-2	Methods of splicing timber piles	4.3
4-3	Driving points for H-piles	4-4
4-4	Driving points for pipe piles	4-5
4-5	Butt-welded splice, welding clamps, and	
	guide for scarfing	4-6
4-6	Splices of H-piles and pipe piles	4-7
4-7	Basic steps in setting and driving piles	4-9
4-8	Types of damage to timber piles from overdriving	4-11
4-9	Method of guying steel piles	4-12
4-10	Batter of a pile	4-14
4-11	Use of block and tackle to realign pile	4-15
4-12	Breaching obstructions	4-17
4-13	Jetting pile by pipes and hoses	4-18
4-14	Use of jet pipes near pile tip	4-19
4-15	Precast concrete piles with internal jetting pipes	4-20
4-16	Realigning piles by jetting	4-21
4-17	Wire rope guideline to position piles	4-23
4-18	Floating template for positioning piles	4-24
4-19	Aligning frame for pile bent	4-26
4-20	Aligning and capping steel pile bents	4-27
4-21	Approximate shape of thawed hole in sand-silt	
	soil after 1½ hours of steam jetting	4-28
4-22	Piles driven through 3 feet of active zone to	
	a depth of 13 feet after thawing	4-29
4-23	Cutting timber pile bent to final height	4-31
4-24	Procedure for placing cast-in-ground	
4.05	Concrete piles	4-33
4-25	Procedure for placing snell-type, cast-in-place	4.95
4.96	Land signals for pile driving operations	4-30
4-20	Lingupported length	4-07
0-1 5-2	Management of pile act in field	0-0 5 5
5.3	Static analysis of piles in cohesive soils	5-7
5.4	Static analysis of piles in cohencionless soils	5.8
5.5	Typical nile load test setup	5.9
5-6	Typical load-deflection curve	5-10
5.7	Interpretation of CRP test results	5-11
5-8	Effects of group action on size of stressed zone	5-12
5.9	Distinction between rigid and flexible nile or nier	5-13
5-10	Ultimate lateral resistance of rigid piles in clay	5.14
5-11	Ultimate lateral resistance of rigid piles in sand	5-15

6-1	Estimated settlement of pile groups in sand	6-4
6-2	Uplift capacity of pile group	6-4
6-3	Block failure of piles in clay	6-5
6-4	Approximate distribution of stress beneath pile	
	foundations	6-6
6-5	Pile action on the soil	6-7
6-6	Analysis of drag on piles in clay	6-9
6-7	Forces acting on and supporting capacity of	
	piling in permafrost	6-10
6-8	Design of pile foundation in dense sand underlain	
	by clay	6-13
6-9	Design of friction pile foundation in a deep	
	deposit of clay	6-16
7-1	Pile group with resultant passing through center	
	of gravity	7-2
7-2	Pile group with resultant not at center of gravity	7-3
7-3	Pile bent	7-5
7-4	Pile reaction in a pile group composed of batter	
	and vertical piles	7-8
7-5	Relationship of pile load components	7-9
7-6	Force polygon	7-10
8-1 [.]	Decay of untreated timber pile	8-2
8-2	Marine borer damage to timber pile	8-3
8-3	Brush application of preservative to cutoff ends	8-4
8-4	Typical concrete encasements of steel piles	8-7
8-5	Timber splicing using reinforced concrete	8-10

List of Tables

1-1	Types of bearing piles	1-6
2-1	Classification of timber piles	2-2
2-2	Working stresses for timber	2-4
2-3	Properties of steel sheet piling	2-14
3-1	Selection of diesel hammers for various sizes	
• -	of piling	3-6
3-2	Properties of selected impact pile hammers	3-10
4-1	Treatment of field problems encountered during	
	pile driving	4-13
5-1	Strength or consistency of undisturbed clays	5-16
7-1	Tabular form for determining load acting on	
• •	each pile	7-6

Preface

P-1. Purpose and scope. This manual is organized to be used as a field reference. Chapter 1 through 4 discuss piles, equipment, and installation. Information concerning design (less that of sheet piling structures) is provided in chapters 5 through 7 for use when tactical and logistical situations dictate original design. These chapters are of primary interest to engineer staff officers planning pile construction when the standard installations, facilities, equipment and supplies of the Army Facilities Component System (AFCS) are not used. The appendix presents information on piling materials not currently available through military supply. The glossary contains terms frequently used in pile design and construction, acronyms, and abbreviations used in this manual.

P-2. User information. The proponent agency of this publication is the US Army Engineer School. Submit changes for improving this publication on DA Form 2028 (Recommended Changes to Publications and Blank Forms) and forward to US Army Engineer School, ATTN: ATZA-TD-P, Fort Belvoir, Virginia 22080-5291.

CAUTION

The Engineer News Formula should be used only when designing piles with a bearing capacity of 50 kips (50,000 pounds) or less.

CHAPTER 1 BASIC CONSIDERATIONS

Section I. DEFINITIONS AND CLASSIFICATIONS

1-1. Definitions.

a. Piles. A pile is a long, columnar element made of timber, steel, concrete, or a combination of these materials (discussed in chapter 2). Piles transmit foundation loads to deeper strata that sustain the loads safely and prevent settling of the supported structure. Piles derive their support from a combination of skin friction along the embedded lengths and end bearing at the tips or bottoms (figure l-l).

b. Piers. A pier is a pile used to support a horizontal supporting span such as a bridge or archway.

c. Sheet piles. Sheet piles are generally prefabricated or precast members driven vertically into the ground to form a continuous vertical wall. Sheet piles protect bearing piles against scour and the danger of undermining a pier foundation (figure 1-2). They form retaining walls (bulkheads) for waterfront structures (figure 1-3).

d. Friction/end-bearing piles. A pile embedded in soil with no pronounced bearing stratum at the tip is a friction pile (figure 1-4). A pile driven through relatively weak or compressible soils into rock or an underlying stronger material is an end-bearing pile (figure 1-5).

e. Batter piles. Piles driven at an angle are batter piles. They are used to resist heavy lateral or inclined loads or where the foundation material immediately beneath the structure offers little or no resistance to the lateral movement of vertical piles. Batters are driven into a compressible soil to spread vertical loads over a larger area, thereby reducing settlement. They may be used alone (battered in opposite directions) or in combination with vertical piles (figure 1-6). Batter piles can be driven at slopes of 4 degrees to 12 degrees with ordinary driving equipment.

f. Compaction piles. Compaction piles are driven to increase the density of loose, cohesionless soils (figure 1-7) and to reduce settlement, since shallow foundations on very loose deposits of sand or gravel may settle excessively. Piles with a heavy taper are



Figure 1-1 Pile foundation for structure support



Figure 1-2 Sheet pile protecting a bridge pier