TM 11-6625-564-45

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

GS AND DEPOT MAINTENANCE MANUAL MAINTENANCE KIT, ELECTRONIC EQUIPMENT MK=731/ARC=51X

This **copy** is a reprint which includes current pages from Changes 1 **and 2**.

HEADQUARTERS, DEPARTMENT OF THE ARMY
7 JUNE 1965

HEADQUARTERS, DEPARTMENT OF THE ARMY WASHINGTON, D. C. 20315, 7 June 1965

MAINTENANCE KIT, ELECTRONIC EQUIPMENT MK-731/ARC-51X

	PARAGRAPH	Page
Chapter 1. FUNCTIONING OF MAINTENANCE KIT, ELECTRONIC		
EQUIPMENT MK-731/ARC-51X		
Section I. General		2
Scope of manual	1-1	3
Indexofpublications	1-2	3
Reporting of equipment manual improvements		_
Signal paths of Simulator-Test Set, Radio SM-348/ARC-51X	1-4	3 5
Signal paths of Test Set, Radio TS-1962/ARC-51X	1-5	Э
II. Block diagram analysis	4.0	_
Simulator-Test Set, Radio SM-348/ARC-51X	1-6	5
Test Set, Radio TS-1962/ARC-51X	1-7	6
III. Stage analysis of Simulator-Test Set, Radio SM-348/ARC-51X General	4.0	7
		7
Primary power distribution	1-9	7
	-	8
XMIT LOAD switch		8
Guard receiver		8
Transient blanker		8
Power converter module IA3		8 9
Uhf test generator module IA5	1-15 1-16	-
Directional coupler DC1	1 17	10 10
Audio amplifier module IA2	1-17 1-18	11
Audio amplifier module 1A1	1-10	11
Readout mechanism		11
IV. Stage analysis of Test Set, Radio TS-1962/ARC-51X	1-20	
General	1-21	14
Primary power distribution		11
Function select switch S4		15
PTTswitchS3		15
Main audio		15
Rf circuit		15
Audio Amplifier 3A1		15
Auxiliary Audio		16
SENSITIVITY control and squelch disable	1-29	16
Frequency selection action	1-30	16
Chapter 2. TROUBLESHOOTING		
Section 1. General troubleshooting techniques		
Introduction		19
Organization of troubleshooting procedures	2-2	19
Tools and test equipment required	2-3	20
II. Troubleshooting Simulator-Test Set, Radio SM-348/ARC-51X		
Resistance and continuity measurements	2- 4	20
Localizing troubles		22
Isolating troubles	2-6	26

^{*}This manual supersedes TM 11-6625464-45, 7 January 1965.

TM 11-6625-56445

	Paragraph	Page
Section III. Troubleshooting Teat Set, Radio TS-1962/ARC-51X		
Resistance and continuity measurements	2-7	45
Localizing troubles		52
Isolating troubles	2-9	55
Chapter 3. REPAIRS AND ALIGNMENT		
Section I. Repairs		
General parts replacement techniques	3-1	57
Removal and replacement	3-2	57
Disassembly, reassembly, and adjustment of readout mechanism	3-3	57
II. Alignment		
General	3-4	64
Test equipment required for alignment	3-5	64
UHF test general alignment	3-6	64
Chapter 4. GENERAL SUPPORT AND DEPOT TESTING PROCEDURES		
. General	4-I	67
Test equipment and materials required	4-2	67
Test facilities		67
Physical tests and inspect	4-4	69
Test unit test		71
Radio set simulator test		77
Test data summary		80
Appendix REFERENCES		83

CHAPTER 1

FUNCTIONING OF MAINTENANCE KIT, ELECTRONIC EQUIPMENT MK-731/ARC-51X AND MK-731A/ARC-51X

Section I. GENERAL

1-1. Scope

Note: Maintenance Kit, Electronic Equipment MK-731A/ARC-51X is similar to Maintenance Kit, Electronic Equipment MK-731/ARC-51X. Information in this manual applies to both kits unless otherwise specified.

- a. This manual covers general support and depot maintenance for Maintenance Kit, Electronic Equipment MK-731/ARC-51X and MK-731A/ARC-51X (referred to as the maintenance kit). It includes instructions applicable to general support and depot maintenance for troubleshooting, testing, aligning, repairing the equipment, and replacing maintenance parts. It also lists tools, materials, and test equipment for general support and depot maintenance.
- b. The purpose, operation, and interoperation of the various circuits (electrical, electronic, and electromechanical) in the maintenance kit are explained in paragraphs 1-4 through 1-30. Familiarity with the equipment, how it works, and why it works the way it does are valuable tools in troubleshooting the equipment rapidly and effectively.
- c. The complete technical manual for this equipment includes TM 11-6625-564-12.

Note: For applicable forms and records, see paragraph 1-3 in TM 11-6625-564-12.

1-2. Index of Publications

Refer to the latest issue of DA Pamphlet 310-4 to determine whether there are new editions, changes, or additional publications pertaining to the equipment. Department of the Army Pamphlet No. 310-4 is an index of current technical manuals. technical bulletins, supply manuals (types 7, 8, and 9), supply bulletins, lubrication orders, and modifica-

tion work orders available through publications supply channels. The index lists the individual parts (-10, -20, -35P, etc) and the latest changes to and revisions of each equipment publication.

1-3. Reporting of Equipment Manual Improvements

The direct reporting of errors, omissions, and recommendations for improving this equipment manual, by the individual user, is authorized and encouraged. DA form 2028 will be used for reporting these improvements. This form may be completed by the use of pencil, pen, or typewriter. DA form 2028 will be completed by the individual using the manual and forwarded direct to Commanding General, U.S. Army Electronics Command, ATTN: AMSEL MA-AC Fort Monmouth, New Jersey 07703.

1-4. Signal Paths of Simulator, Set, Radio

(fig. 4-8 and 4-8.1)

a. When Simulator, Set, Radio SM-348/ARC-51X and SM-348A/ARC-51X (referred to as radio set simulator) is used in the aircraft in place of the receiver-transmitter, it generates test signals through interconnecting cabling to the associated aircraft equipment. The radio set simulator has various indicators and a meter which show whether the test signals returned from the other units through the aircraft wiring are correct. A TEST SELECT switch, located on the front panel of the radio set simulator (TM 11-6625-564-12), is used to connect the meter into various circuits for monitoring