

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

GENERAL SUPPORT AND DEPOT MAINTENANCE

MANUAL INCLUDING REPAIR PARTS AND

SPECIAL TOOLS LIST

TEST SET, RADAR AN/APM-246

AND TEST SET, RADAR AN/APM-246



HEADQUARTERS, DEPARTMENT OF THE ARMY

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**GS AND DEPOT MAINTENANCE MANUAL
 (INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST)**

TEST SET, RADAR AN/APM-246 AND TEST SET, RADAR AN/APM-247

		Paragraph	Page
CHAPTER	1.	FUNCTIONING	
Section	I.	General	
		Scope.....	1-1 1-1
		Index of equipment publications	1-2 1-1
	II.	Functioning	
		Functioning of Test Set, Radar AN/APM-246	1-3 1-1
		Functioning of Test Set, Radar AN/APM-247	1-4 1-2
		Receiver-transmitter test block diagram theory	1-5 1-2
		Synchronizer test block diagram theory.....	1-6 1-6
		Antenna test block diagram theory	1-7 1-8
		Indicator test block diagram theory.....	1-8 1-8
		Radar control unit test block diagram theory	1-9 1-8
	III.	Detail functioning	
		Detail functioning of Test Set, Radar AN/APM-246	1-10 1-10
		Functioning of the short test circuit.....	1-11 1-10
		Functioning of the ground and continuity test circuit.....	1-12 1-10
		Detailed functioning of Test Set, Radar AN/APM-247	1-13 1-12
		Receiver-transmitter test circuits	1-14 1-12
		Afc detector amplifier	1-15 1-13
		Repeller voltage power supply and switching circuit.....	1-16 1-13
		Power supply metering circuit.....	1-17 1-14
		Fault sensing test circuits	1-18 1-15
		Receiver gain control	1-19 1-15
		System control switch	1-20 1-16
		Synchronizer test circuits.....	1-21 1-16
		X- and Y-signal generation	1-22 1-16
		Phase-detector test.....	1-23 1-16
		Sweep-current test.....	1-24 1-18
		Isolation amplifier test	1-25 1-18
		Pitch, roll, stabilization, and rate signal generation.....	1-26 1-22
		Servoamplifier test	1-27 1-22
		Antenna test, manual elevation signal.....	1-28 1-22
		Radar control unit test, elevation synchro circuit	1-29 1-22
		Lamp flasher	1-30 1-25
CHAPTER	2.	TROUBLESHOOTING	
Section	I.	General Troubleshooting Techniques	
		Introduction	2-1 2-1
		Troubleshooting techniques.....	2-2 2-1
		Test equipment required.....	2-3 2-1
		Operational checks	2-4 2-2
		Additional operational checks for Test Set, Radar AN/APM-246.....	2-5 2-2
		Voltage and resistance measurements	2-6 2-3
		Servicing transistor circuits	2-7 2-4
		Localizing and isolating troubles.....	2-8 2-6
		Parts location	2-9 2-7
		Special purpose cables.....	2-10 2-7

*This manual supersedes TM 11-6625-664-45, 23 November 1966.

		Paragraph	Page
CHAPTER	3.	REPAIRS AND ALIGNMENT	
Section	I.	Repairs	
		General parts replacement technique.....	3-1 3-1
		Printed circuit board repair.....	3-2 3-1
	II.	Adjustments	
		Introduction.....	3-3 3-2
		Test equipment and special tools required for alignment.....	3-4 3-2
		Afc adjustments.....	3-5 3-3
		Sweep calibration adjustment.....	3-6 3-3
		Sweep Y balance adjustment.....	3-7 3-6
		Phase detector Y balance adjustment.....	3-8 3-5
		Sweep resolver adjustment.....	3-9 3-5
		Sweep resolver resonating capacitor selection.....	3-10 3-6
		Sweep sensitivity adjustment.....	3-11 3-6
CHAPTER	4.	GENERAL SUPPORT TESTING PROCEDURES	
Section	I.	Test Set, Radar AN/APM-246	
		General.....	4-1 4-1
		Test equipment, tools, and materials.....	4-2 4-1
		Physical tests and inspection.....	4-3 4-3
		AN/APM-246 overall test.....	4-4 4-6
		AN/APM-246 test data summary.....	4-5 4-6
	II.	Test Set, Radar AN/APM-247	
		General.....	4-6 4-6
		Test equipment, tools, and materials.....	4-7 4-6
		Physical tests and inspections.....	4-8 4-7
		115 V 400 CPS power and operating voltages tests.....	4-9 4-9
		Fault sensing, trigger pulse, and KA-TR tests.....	4-10 4-13
		Afc detector tests.....	4-11 4-17
		Gate pulse, range marks, phase detector, and sweep balance tests.....	4-12 4-19
		Sweep calibration, afc, stc, and video tests.....	4-13 4-23
		Isolation amplifier and servoamplifier tests.....	4-14 4-27
		Elevation sync, trim adjustment, sweep excitation, resolver tune, pitch, and roll tests.....	4-15 4-29
		Control unit circuit tests.....	4-16 4-33
		Indicator circuit test.....	4-17 4-35
		AN/APM-247 test data summary.....	4-18 4-36
CHAPTER	5.	ILLUSTRATIONS.....	5-1
APPENDIX	A.	REFERENCES.....	A-1
	B.	GS AND DEPOT MAINTENANCE REPAIR PARTS.....	B-1

CHAPTER 1 FUNCTIONING

Section I. GENERAL

1-1. Scope

a. This manual contains general support and depot maintenance instructions for Test Sets, Radar AN/APM-246 and AN/APM-247. It includes instructions appropriate for troubleshooting, testing, alignment, tools, materials, and test equipment required for general support and depot maintenance. Functional analysis and circuit theory for the equipment are covered in this chapter.

b. The complete manual for this equipment includes TM 11-6625-664-12.

c. *Reporting of Equipment Manual Improvements.* Reporting of errors, omissions, and recommendations for improving this manual by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to DA Publications) and forwarded direct to Commanding General, U. S. Army

Electronics Command, ATTN: AMSELMR-NMP-AD, Fort Monmouth, N.J. 07703.

Note. For applicable forms and records, see paragraph 1-3, TM 11-6625-664-12.

1-2. Index of Equipment Publications

Refer to the latest issue of DA Pam 310-4 to determine if there are new editions, changes, or additional publications pertaining to the equipment. DA Pam 310-4 is an index of current technical manuals, technical bulletins, supply manuals (types 7, 8, and 9), supply bulletins, lubrication orders, and modification work orders that are available through publications supply channels. The index lists the individual parts (-10, -20, -35P, etc.) and the latest changes to and revisions of each equipment publication.

Section II. FUNCTIONING

1-3. Functioning of Test Set, Radar AN/APM-246

Test Set, Radar AN/APM-246 consists of a case (CY-475/APM-246) and a cable harness tester (TS-2154/APM-246). The TS-2154/APM-246 tests the aircraft cable harness that is associated with the installation of an AN/APN-158 radar set. The equipment checks the cable harness for continuity, shorts, and grounds. Paragraphs a through c below discuss each of the harness tester functions. Figure 5-3 is the AN/APM-246 overall schematic diagram.

a. *Testing for Continuity.* (fig. 1-1). The continuity testing portion of the TS-2154/ APM-246 consists of three parts; wire selector switches, a test

selector switch, and an indicator. The wires in the aircraft wiring harness connect to switches S1 through S4. Wires having continuity through the wiring harness connect to corresponding contacts on different wafers on the same switch. For example, one end of a continuous harness wire connects to the first contact on switch S1A rear and the other end of the wire connects to the first contact of S1C rear. Switch S5C, in the second position, connects the wiper arms of switches S1A and S1C to the indicator circuit. When the TEST switch is pushed, there is a complete circuit from battery negative through the CONTINUITY indicator, S5C rear, S1A rear, the wiring harness, S1C rear, S5C rear, the TEST switch, and back to battery positive.

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